



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4072-3

Job Sheet 172581



Part No: D4072-3

Job Qty: 20 ea

Part Name: Airframe Hinge Backing Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP Rev:A 10.06.08 new issue DD ver:EC IPP REV:B DRAWING REV. CHANGE AS PER ECN 11-598 11-07-05 JFS VERIFIED BY:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		<i>SC 18/02/22</i>
100	Waterjet	20 pcs	3/8/18	3/8/18	0.00	0.56	Waterjet1		<i>SC 18/02/22</i>
120	QC	20 pcs	3/8/18	3/8/18	0.00	0.00	QC8		<i>SC 18/02/22</i>
130	HandFinish	20 pcs	3/8/18	3/8/18	0.00	0.28	HandFinish1		<i>18-02-26</i>
140	Powdercoat	20 pcs	3/9/18	3/9/18	0.00	0.16	Powdercoat1		<i>BR 28-2-26</i>
150	QC	20 pcs	3/9/18	3/9/18	0.00	0.00	QC3		<i>11 FEB 27 2018</i>
160	Packaging	20 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3	<i>ST072</i>	<i>27 FEB 27 2018</i>
170	QC21-SA	20 Ea	3/9/18	3/9/18	0.00	0.00	QC21		<i>27 FEB 27 2018</i>

M138-467 START: 4:15 OUT: 3:20 FINISH: 4:45

DAS 21 FEB 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.1740 sf (.0087 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	<i>1.08</i>	252	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Airframe Hinge Backing Plate	Attribute			
2	Airframe Hinge Backing Plate	2.000Inches ± 0.010	2.010 1.990		
3	Airframe Hinge Backing Plate	0.630Inches ± 0.030	0.660 0.600		
4	Airframe Hinge Backing Plate	0.450Inches ± 0.030	0.480 0.420		
5	Airframe Hinge Backing Plate	0.310Inches ± 0.030	0.340 0.280		
6	Airframe Hinge Backing Plate	1.100Inches ± 0.010	1.110 1.090		
7	Airframe Hinge Backing Plate	0.063Inches ± 0.010	0.073 0.053		

Plex 2/20/18 2:44 PM Dart.Gagnon.Michelle

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DART
AEROSPACE

Container No: S044792



Part: D4072-3

Job No: 172581

Serial No/Batch: S044792

Revision: D4072

Inspector:

Date: 02/22/18

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